

Web Leader / Marc-25 Quadra Color Critical Spare Parts Lists

Item No.	Part No.	Description	Recommended On-Hand Quantity
1	001002	ER-18 Pinion Bearing	4
2	001007	Ink Oscillator Gear Bearing	2
3	001055	Water Osc. Gear Bearing	2
4	001016	ER-16C Rubber Roll Bearing	8
5	516871	M/M Link	1
6	1516570	Small M/M Link Bearing	1
7	1516580	Large M/M Link Bearing	1
8	514531	Oscillator Pin	1
9	513380	Circumferential Shoe	2
10	514310	2 3/4" Rubber Roll	1
11	514370	3" Rubber Roll	1
12	514640	2 7/8" Rubber Roll	1
13	515280	2 7/8" Rubber Roll / Water	1
14	514050	Ink Fountain Cheek Seal	2
15	514611	Wear Strip	1
16	040052	Water Fountain Drive Motor	1
17	003002	Timkin Bearing Assembly	1
18	060002	Unit Drive Belt	1
19	060024	Water Fountain Motor Belt	2
20	060022	Brush Motor Belt – Lower	1
21	068002	One Way Clutch Bearing	2
22	090062	Brush roll	1
23	514091	Ink Fountain Key	4
24	514451	Ink Roller Hanger Bracket	1
25	514461	Ink Roller Hanger Bracket	1
26	825650	Water Roller Hanger Bracket	1
27	825660	Water Roller Hanger Bracket	1
28	825670	Water Roller Hanger Bracket	1
29	825040	Water Roller Hanger Bracket	1
30	825050	Water Roller Hanger Bracket	1
31	825060	Water Roller Hanger Bracket	1