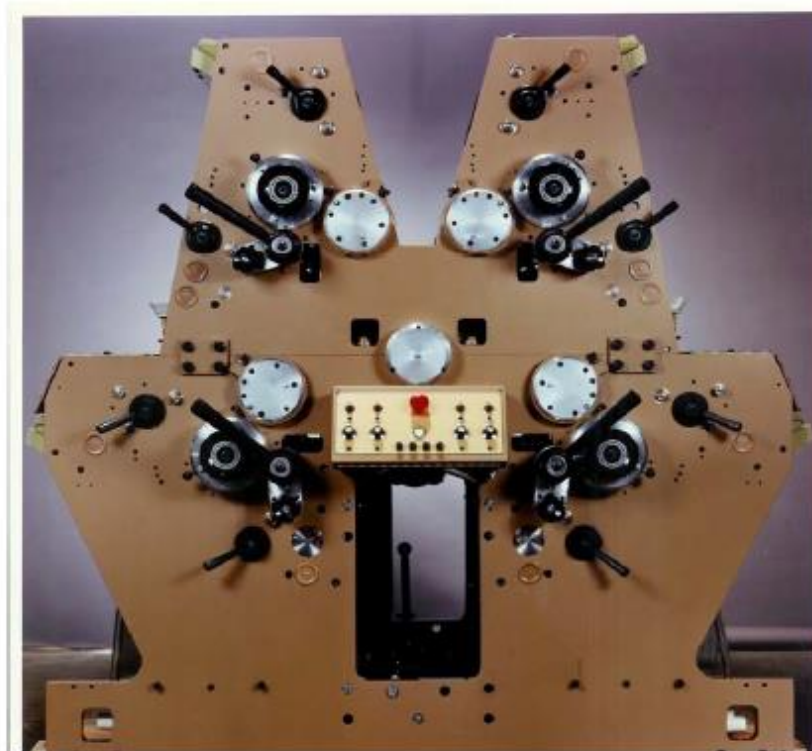


WEB LEADER QUADRA COLOR™

PARTS CATALOG

Model 52



WebPress LLC
Revolutionary™

701 East D Street

Tacoma, WA 98421

Phone: (253) 620-4747 Fax: (253) 722-0378

www.webpressllc.com email: parts@webpressllc.com

WEB LEADER QUADRA COLOR™

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WEB LEADER QUADRA COLOR™

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WEB LEADER QUADRA COLOR™

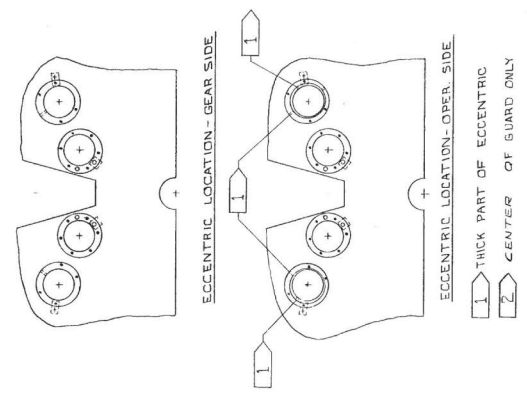
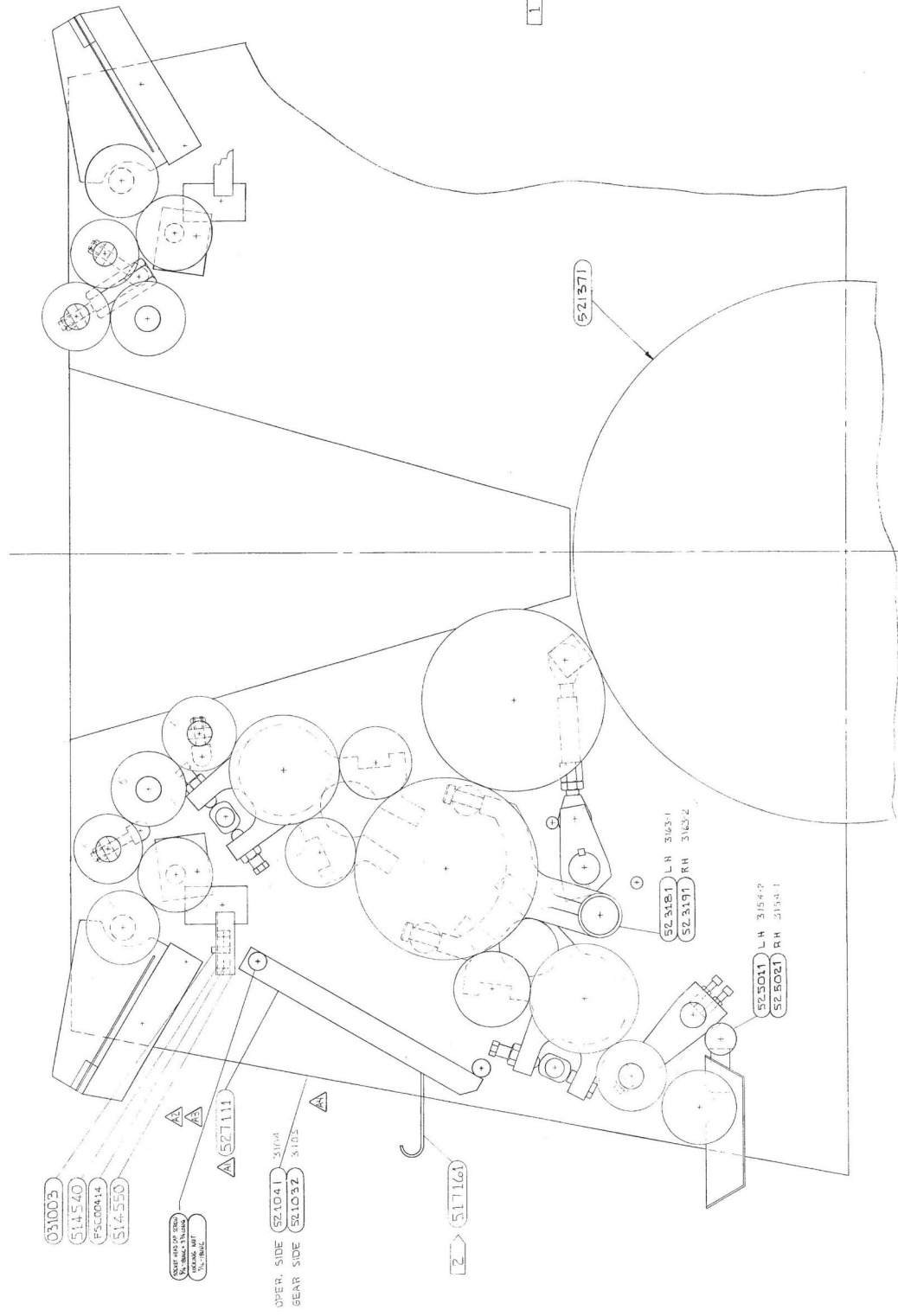


GENERAL ASSEMBLY

521000
MAIN FRAMES AND DRIVE ASSEMBLY

PART NUMBER	DESCRIPTION	QUANTITY
829260	STIFFENER	2
511260	LEVELING BOLT	4
511480	SHAFT, STIFFENER	3
511490	ROLLER CORE	3
511580	OPER. LABEL, SIDELAY TO OPERATE	4
611841	MOUNT LAG BOLT	4
521016	QUAD BASE FRAME G.S. WL	1
521025	QUAD BASE FRAME O.S. WL	1
521036	UPPER SIDE PLATE G.S. WL	1
521045	UPPER SIDE PLATE O.S. WL	1
521070	ASSEMBLY, INK COVER WL	2
521420	HOUSING, BEARING IMPRESSION CYLINDER	2
521330	GEARBOX MAINDRIVE	1
521340	STUD, INPUT GEAR BOX	4
521353	GEAR PINION	1
521363	GEAR, IMPRESSION CYLINDER LH	1
521371	WL QUADRA COLOR C.I.C. DRUM	1
NOTE:	FOR STANDARD QUADRA COLOR	
521450	OPER. LABEL-CIRC TO PINS	4
521460	STIFENER	2
521440	OPER. LABEL-SKEWING TO PINS	4
001054	ER-16X BEARING	6
001014	ER-36 BEARING	2
005010	SPHERICAL WASHER	8
060002	1/2P X 2" W X 70" LONG BELT	1
061005	60T X 1/2 P X 2" W WITH TAPER BUSHING	1
062008	TAPER BUSHING, 1 1/4" BORE	1
008002	1/2 ID 1/2-20 MALE	4

REV	DATE	BY	APP	DESCRIPTION
1	01/01/00	0000	0000	0000
2	01/01/00	0000	0000	0000
3	01/01/00	0000	0000	0000
4	01/01/00	0000	0000	0000
5	01/01/00	0000	0000	0000
6	01/01/00	0000	0000	0000
7	01/01/00	0000	0000	0000
8	01/01/00	0000	0000	0000
9	01/01/00	0000	0000	0000
10	01/01/00	0000	0000	0000

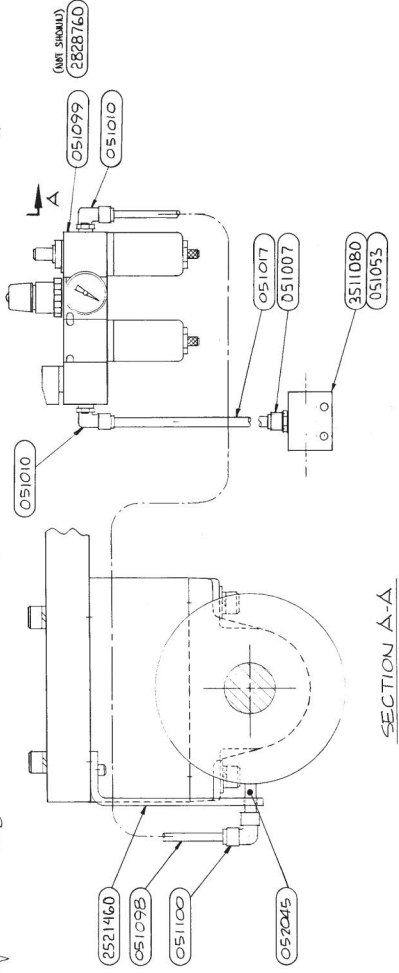
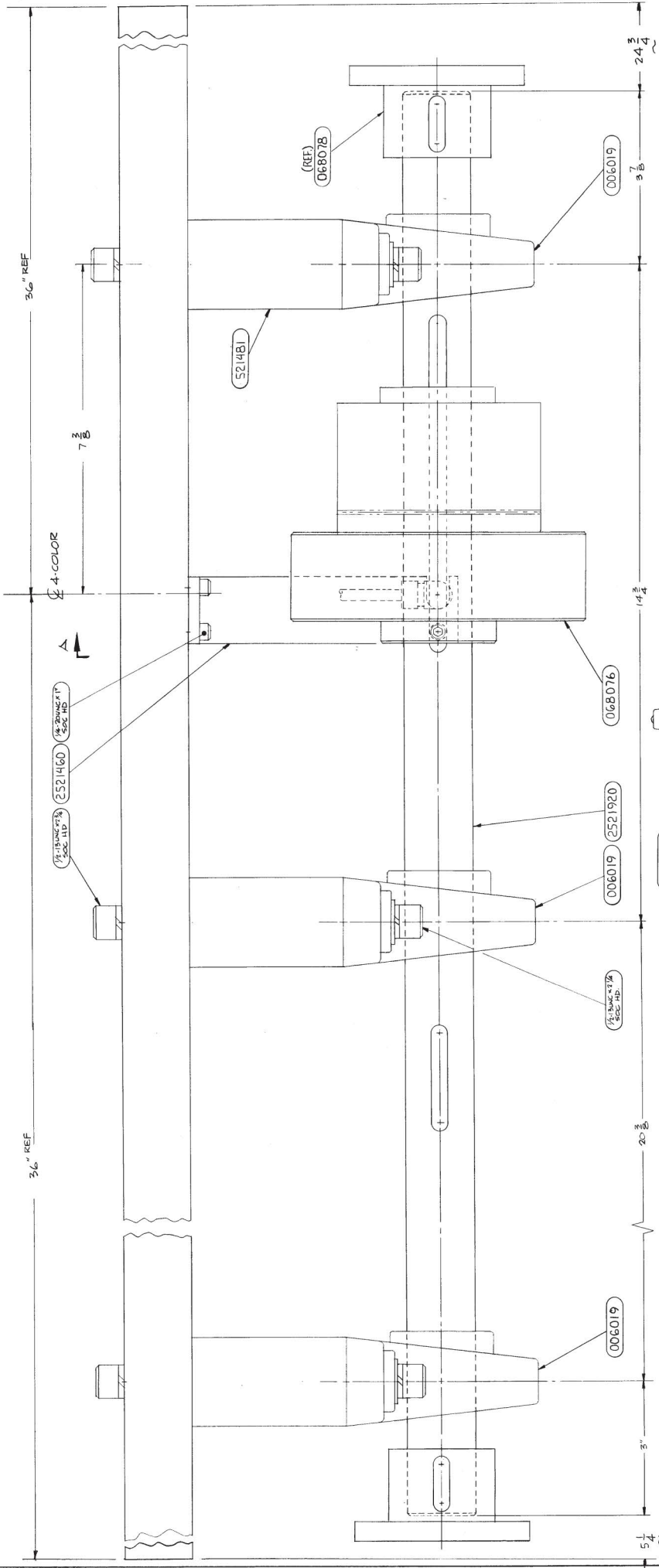


WEB PRESS LLC	
701 EAST ST. TACOMA, WA 98002	
SCALE: HALF	DRAWN BY: DGH
DATE: 12-15	REVISED:
ASSEMBLY - FOUR COLOR	
UPPER HALF	521000

521000B2
OPTION: WEB LEADER QUADRA COLOR WITH ATLAS AIR CLUTCH

PART NUMBER	DESCRIPTION	QUANTITY
2521460	BRACKET	1
2521920	SHAFT, MAIN DRIVE	1
006019	PILLOW BLOCK, 1 ½ CENTRIK-LOK	3
051010	SWIVEL ELBOW ¼ NPT X 1/4T	2
521481	SPACER, PILLOW BLOCK	3
051098	1/8 X ¼ OD TUBING	10
051099	FILTER/REGULATOR/TUBE	1
051100	FEMALE ELBOW 1/4T OD X 1/8	1
051053	CONNECTOR 3/8 NPT X ½ T	2
052047	NIPPLE 1/8 NPT X ¾ LONG	1
068076	AIR CLUTCH 5H45/WITH PULLEY	1
3511080	MANIFOLD	1
2828760	SPACER, AIR REGULATOR	1
527140	GUARD, EXT	1

DATE	BY	REV	DESCRIPTION



SECTION A-A
SCALE: HALF

TOLERANCES UNLESS OTHERWISE SPECIFIED	WEB PRESS LLC 701 EAST 10 ST. TACOMA, WA 98002
FINISH	AS SHOWN
STANDARD	FULL
PROPORTIONAL	W.L. 4-C 1/2" DIA. CURVA (1 1/2" DIA.)
ANALOG	12-8-97
REVISION NUMBER	521000 B2

521000D1
OPTION: STANDARD QUADRA COLOR

PART NUMBER	DESCRIPTION	QUANTITY
521440	OPER. LABEL-SKEWING TO PINS	4
521450	OPER. LABEL – CIRC TO PINS	4

**WEB LEADER
QUADRA COLOR™**



**BLANKET CYLINDER
ASSEMBLY**

522001
BLANKET CYLINDER ASSEMBLY

PART NUMBER	DESCRIPTION	QUANTITY
512390	GUIDE, BLANKET CYLINDER ECCENTRIC	16
512230	IMPRESSION ARM	8
522330	HANDLE-IMPRESSION LH	2
001014	ER-36 BEARING	8
512260	WASHER, IMPRESSION HANDLE	4
522340	HANDLE-IMPRESSION RH	2
2522020	IMPRESSION LINKAGE	2
512101	PERF. BLANKET CYLINDER WL	4
522151	GEAR, CIRC BLANKET CYLINDER RH	4
522162	ECCENTRIC CASTING	4
512171	BEARING CAP	7
512192	TIMING DIAL	1
522212	ECCENTRIC BLANKET LH	4
522220	IMPRESSION LINKAGE	6
522232	SHAFT	4
522240	SPACER, IMPRESSION HANDLE	2
522250	SPACER, IMPRESSION HANDLE	1
512281	SPACER, IMPRESSION LINKAGE	8
522350	STOP PIN	1
008001	ROD EYE ½ ID LH	8
008002	½ ID ½ 20 MALE	8
011003	BUSH 1 ¼ X 1 ½ X 1 ½	8
032006	SET COLLAR 1 ¼ X 2	4
522360	SPACER, IMPRESSION HANDLE	1
512420	STOP, ECCENTRIC	8



**WEB LEADER
QUADRA COLOR™**



**PLATE CYLINDER
ASSEMBLY**

523001
PLATE CYLINDER ASSEMBLY

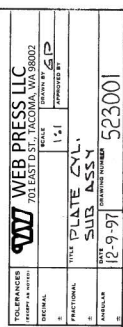
PART NUMBER	DESCRIPTION	QUANTITY
513214	GEAR, PLATE CYLINDER L.H.	4
513321	BEARING GEAR SIDE	4
1523010	CIRC. SHOE	3
513340	GEAR, MECH. MOTION DRIVE	4
513361	FORK, CIRC. SHIFTING	4
513370	BUSHING, CIRC. CONTROL SHAFT	4
513380	SHOE CIRCUMFERENTIAL	5
513391	HANDLE, SIDE MOVEMENT	4
523011	SPACER SIDE MOVEMENT	4
523020	CAP SKEWING	4
523101	BEARING ASSEMBLY, PLATE CYL. O.S.	4
523121	ECC-PLATE CYL. OPERATOR SIDE	4
523131	ECC-PLATE CYL. GEAR SIDE	4
523410	BLOCK, CIRCUMFERENTIAL ADJUST	4
523160	ANTI-SPIN PLATE, PLATE CYLINDER	4
523171	SHAFT (SAME AS 9-1241-13)	4
033025	RATCHET WRENCH	4
523230	SIDE ADJUST SCREW	4
523240	SPACER SIDE MOTION HANDWHEEL	4
523251	SPECIAL WASHER, CIRK	4
523260	PLATE ADJUSTMENT	4
005010	SPHERICAL WASHER	4
011005	OILITE BUSH 1 X 1 – 1/8 X 1 1/4	8
011009	BUSH 1 1/2 X 1 3/4 X 1 1/2	4
032008	SET COLLAR 7/8-14 THD X 1 5/8	4
033008	1" DIA., 5/16 – 18 INSE KNOB	4

523000B
BRUSH DAMPENER SYSTEM

523141	ARM PLATE CYLINDER #1 & #4 DECK	4
825070	ARM, LH PLATE CYLINDER SET #2 DECK	2
825080	ARM, RH PLATE CYLINDER SET #3 DECK	2

523000C
OPTION: STANDARD QUAD PLATE CYLINDER

523301	PLATE CYLINDER, RH QUAD	4
513140	EXTERNAL SPLINE	4



WEB LEADER QUADRA COLOR™



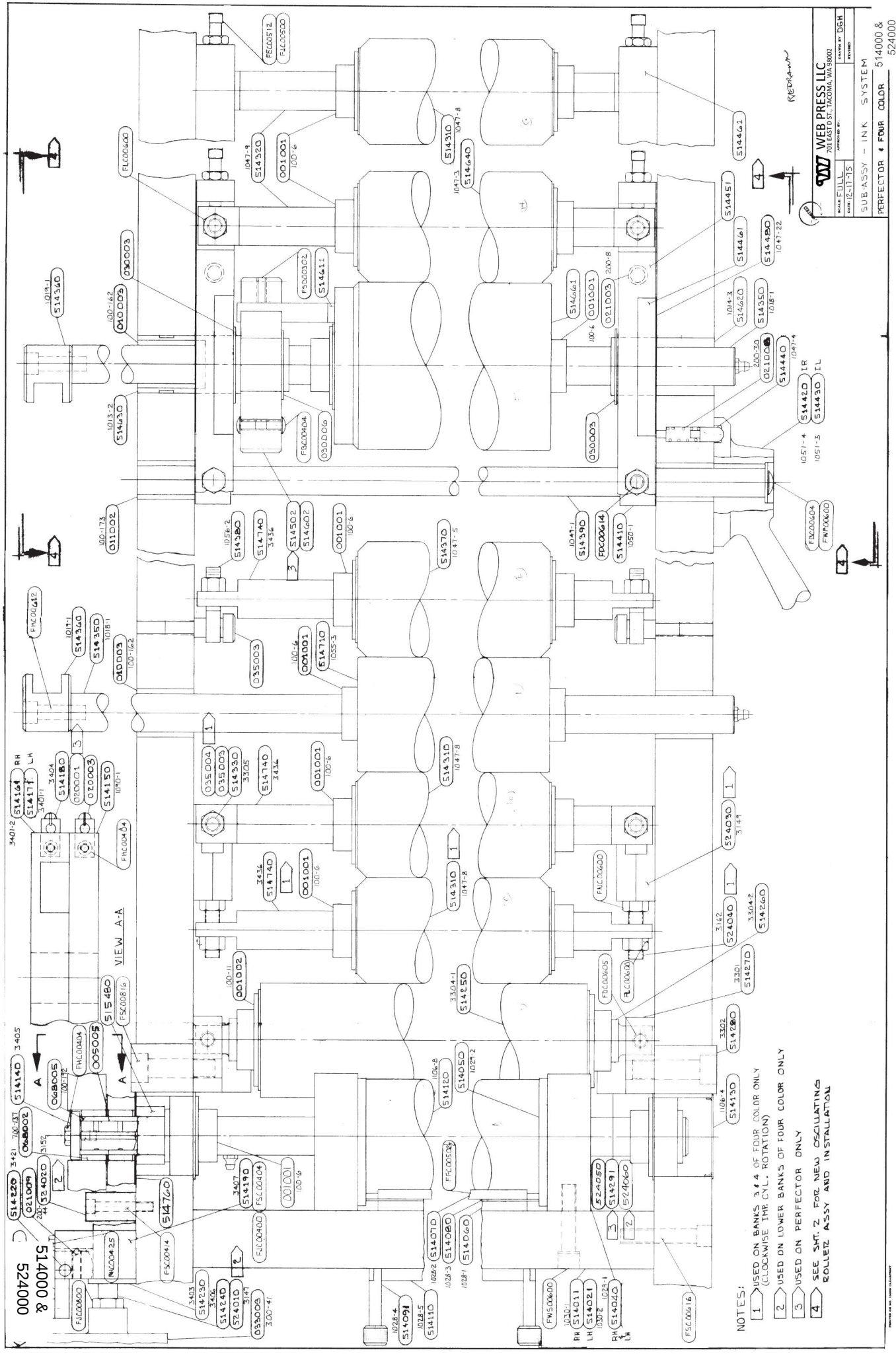
INK SYSTEM ASSEMBLY

524000
INK SYSTEM ASSEMBLY

PART NUMBER	DESCRIPTION	QUANTITY
514011	BLOCK, INK FOUNTAIN RH	2
514021	BLOCK, INK FOUNTAIN LH	2
514040	INK FOUNTAIN CHEEK	8
514050	INK FOUNTAIN SEAL	8
514060	STRAP LOWER	4
514070	STRAP UPPER	4
514080	BLADE, INK FOUNTAIN	4
514091	KEY INK FOUNTAIN	132
514120	ROLL, INK FOUNTAIN	4
514130	FOUNTAIN ROLL COVER	8
3514050	WASHER FOUNTAIN DRIVE RETAINER	4
514150	ARM, INK FOUNTAIN ROLL	4
514161	ARM, DOUBLE STROKE FOUNTAIN RH	2
514171	ARM, DOUBLE STROKE FOUNTAIN LH	2
514180	TAB, INK FOUNTAIN DRIVE SPRING	4
514190	BRACKET, SLIDE	4
514210	LOCKING CAM, SLIDE	4
514220	ECCENTRIC PIN, SLIDE CAM	4
514230	SLIDE, DOUBLE STROKE INKER	4
514240	ROD, ADJUSTING INKER	2
514250	ROLL, INK SKIMMER	4
514260	SHAFT, INK SKIMMER	4
514270	PLATE, INK SKIMMER ECCENTRIC	8
3514060	SCREW, FOUNTAIN DRIVE RETAINER	4
514310	INK FORM ROLL 2 3/4	10
514320	FORM ROLL SHAFT	8
514330	SWING BOLT, INK SKIMMER	8
514350	SHAFT, OSCILLATOR	12
514360	OSCILLATOR SHAFT BUTTON	8
514370	INK TRANSFER ROLL	4
514380	TRANSFER ROLL BRACKET	8
514390	FORM ROLL CAM SHAFT	4
514411	CAM, FORM ROLL	8
514420	HANDLE, FORM ROLL RIGHT	2
514430	HANDLE, FORM ROLL LEFT	2
514440	DETENT PISTON	4
514451	ROLLER HANGER BRACKET	8
514461	ROLLER HANGER BRACKET	8
514480	PHENOLIC WASHER	16
514522	GEAR, OSCALATOR LH	4
514531	KEY, DRIVEN OSCILLATOR	4
001007	1.378 ID X 2.8345 OD BEARING	4
514611	WEAR STRIP, OSC PIN	8
514620	OSCILLATOR BUSHING BRASS	4
514630	OSCILLATOR BUSHING, STEEL	4
514640	INK FORM ROLL 2 7/8	4
514661	INK OSCILLATOR	4
514710	OSCILLATOR, INK UNDRIVEN	4
514740	SHAFT, TRANSFER ROLL	Y
515480	SPACER	4
524010	ROD ADJUST INKER LOWER DECK	2
524030	PIVOT ARM, INK SKIMMER	4
524040	STUD PIVOT ARM INK SKIMMER	4

524000
INK SYSTEM ASSEMBLY (CONT. FROM PREVIOUS PAGE)

PART NUMBER	DESCRIPTION	QUANTITY
524050	BRACKET INK SKIMMER CLAMP	4
524060	BRACKET INK SKIMMER CLAMP	4
001001	ER-16	44
001001	ER-16	8
001002	1 1/8 ID X 2.4409 ER-18	8
1524080	BUSHING	12
011002	OILITE BUSHING 3/4 X 1 X 1 1/2	8
020003	1/2 X .041 X 1 3/4 LG TENSION SPRING	4
021003	COMP SPRING 1/2 OD X 3 LG	8
021008	COMP SPRING 3/8 OD X 1 1/4	4
021009	SPRING PLUN 1/4 -20 X 3/4	4
033003	KNOB 3 1/8 DIA 1/2 - 13	4
033004	KNOB 3/4 OD 10-32 X 1/2 LG	4
068048	INNER RACE 3/4 ID X 1 OD X 1.515 LG	4
068002	ONE WAY CLUTCH 1 X 5/8	8
020007	9/16 X .0475 X 4" LG TENSION SPRING	4



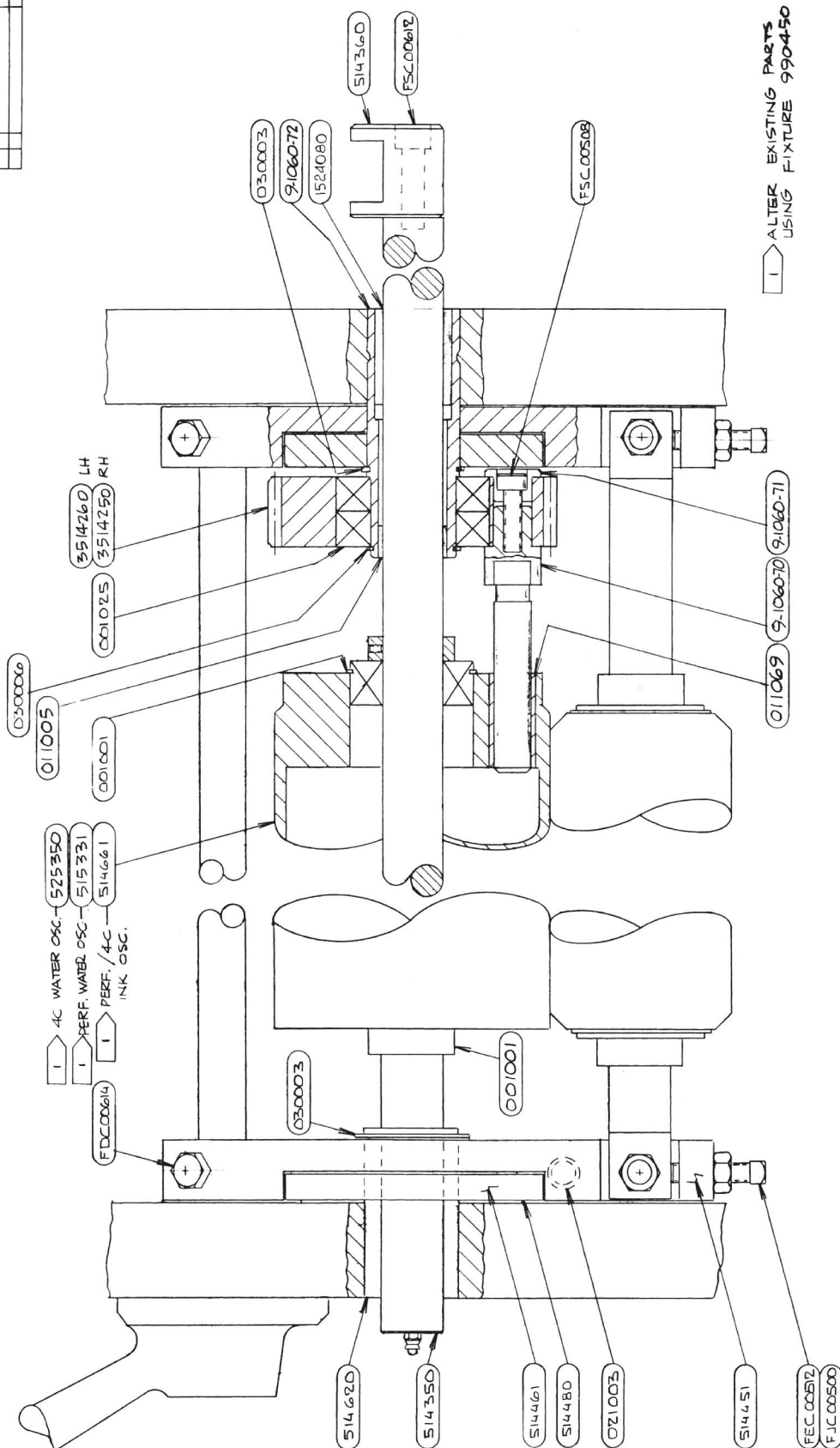
- NOTES:
- 1 USED ON BANKS 3 & 4 OF FOUR COLOR ONLY (CLOCKWISE THRU CYL. ROTATION)
 - 2 USED ON LOWER BANKS OF FOUR COLOR ONLY
 - 3 USED ON PERFECTOR ONLY
 - 4 SEE SHT. 2 FOR NEW OSCILLATING ROLLER ASSY AND INSTALLATION


WEB PRESS LLC
 701 EAST D ST., TACOMA, WA 98002
 PHONE: 253-473-7575
 FAX: 253-473-7575
 E-MAIL: SALES@WEBPRESSLLC.COM

DRAWN BY: DGH
 CHECKED BY: DGH
 DATE: 12-17-75

SUB-ASSY - INK SYSTEM
 PERFECTOR # FOUR COLOR 514000 & 524000

TOLERANCES (EXCEPT AS NOTED)	 WEB PRESS LLC 701 EAST D ST., INDIANAPOLIS, IN 46202	
DECIMAL	SCALE	DRAWN BY
2	1:1	APPROVED BY
FRACTIONAL	TITLE	
2	OSCILLATING ROLLER PREFLECTOR / FOUR COLOR	
ANGULAR	DATE	DRAWING NUMBER
	3-14-84	514 000 524 000 SAT 2018



1 ALTER EXISTING PARTS
USING FIXTURE 990450

WEB LEADER QUADRA COLOR™



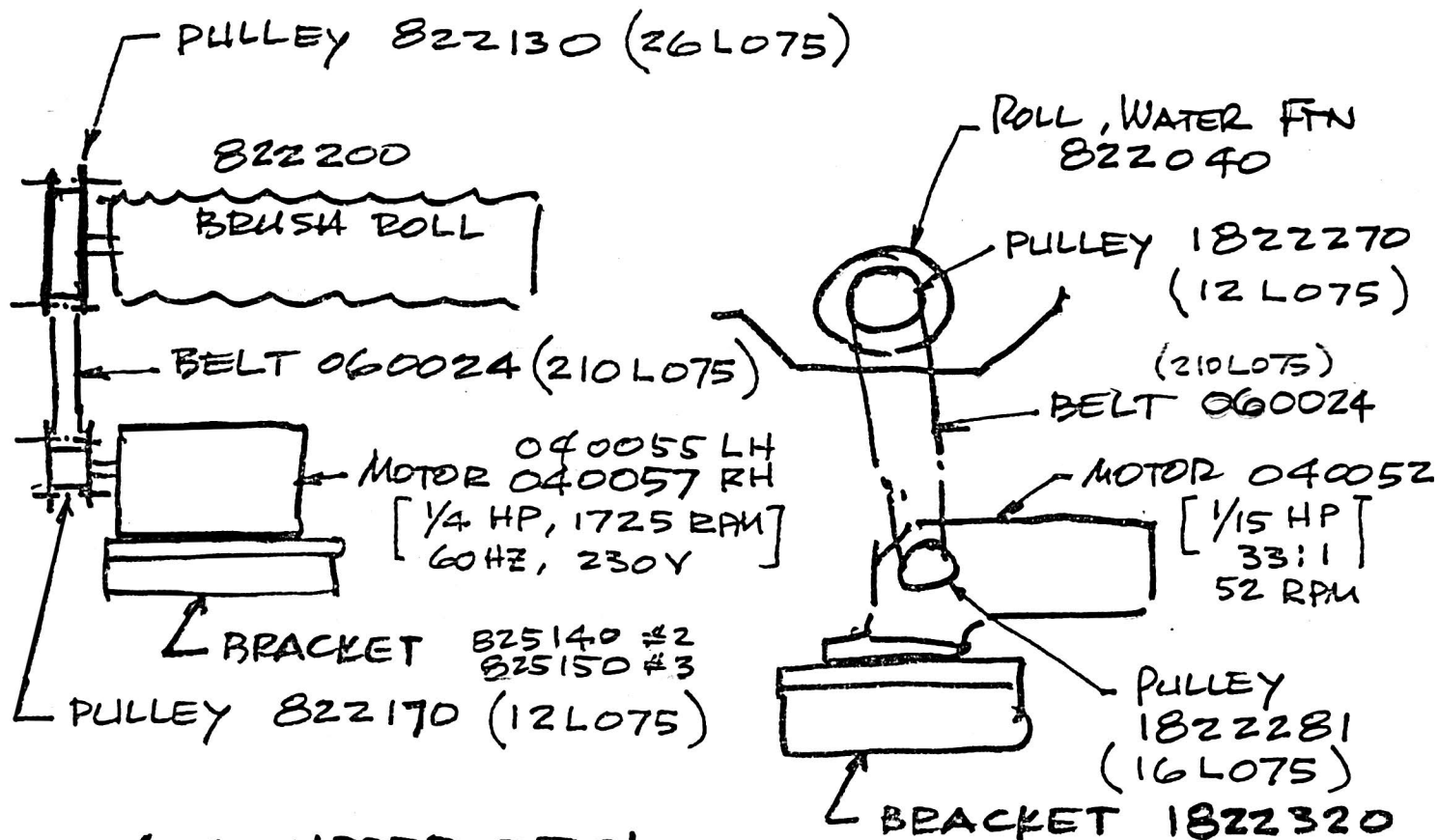
BRUSH DAMPENING SYSTEM ASSEMBLY

825001
4 COLOR BRUSH DAMPENING SYSTEM

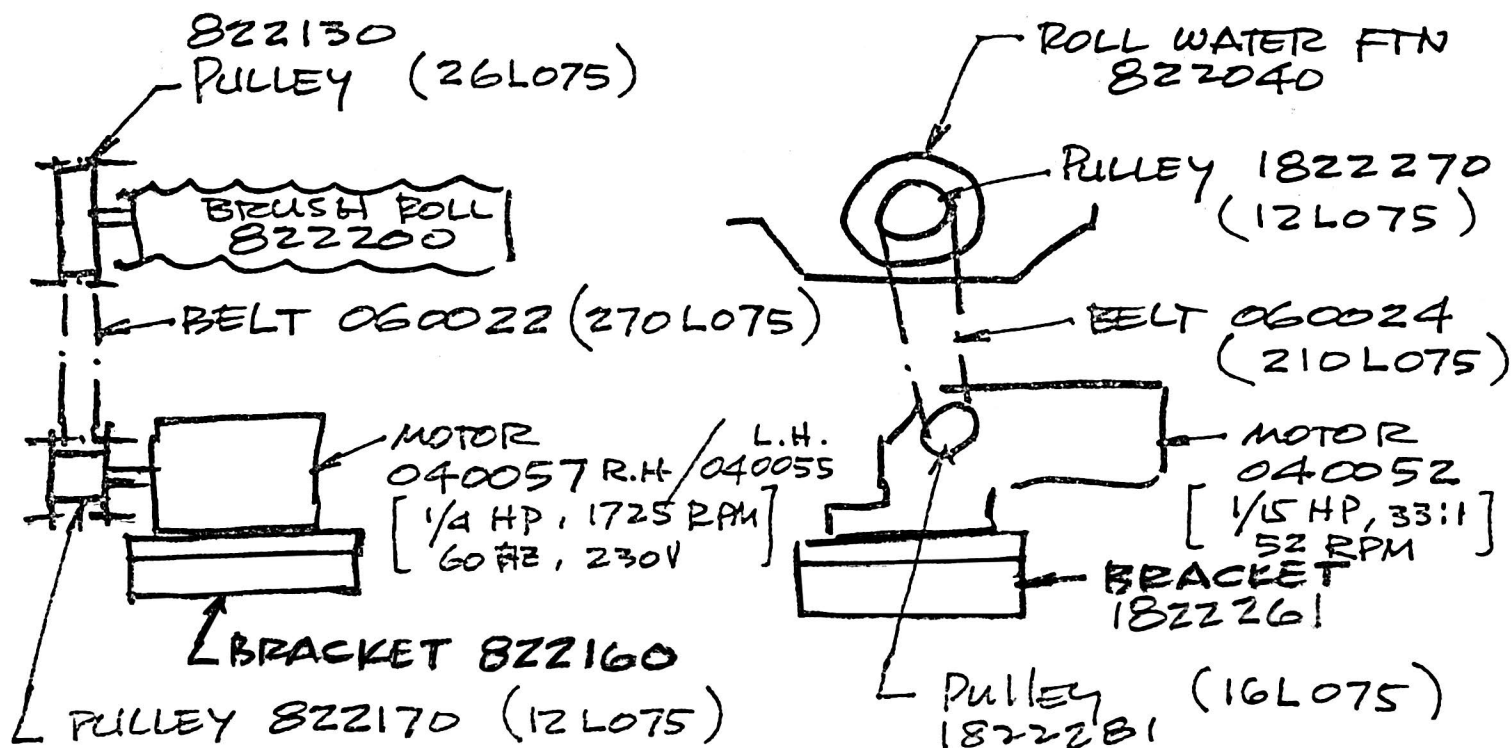
PART NUMBER	DESCRIPTION	QUANTITY
514320	FORM ROLL SHAFT	2
514360	OSCILLATOR SHAFT BUTTON	4
514390	FORM ROLL CAM SHAFT	4
514440	DETENT PISTON	4
514480	PHENOLIC WASHER	16
514522	GEAR, OSCILLATOR LH WEB LEADER	4
514531	KEY, DRIVEN OSCILLATOR	4
001007	1.378 ID X 2.8345 OD BEARING	4
514611	WEAR STRIP, OSCILLATOR PIN	8
514620	OSCILLATOR BUSHING BRASS	4
514630	OSCILLATOR BUSHING, STEEL	4
515250	HANDLE, FORM ROLL LW	2
515260	HANDLE, FORM ROLL RW	2
515280	WATER FORM ROLL 2 7/8	4
525350	STAINLESS WATER OSCILLATOR	4
822040	WATER FOUNTAIN ROLL	4
822050	IDLER, WATER FOUNTAIN DRIVE	2
822120	SHAFT, BRUSH ROLL	4
822130	DRIVE PULLEY, BRUSH ROLL	4
822140	SHAFT FORM ROLL	2
822160	BRACKET, MOTOR MOUNT	2
822170	DRIVE PULLEY, BRUSH ROLL	4
822200	ASSEMBLY BRUSH ROLL	4
090062	BRUSH 2 1/4 X 3 9/16	4
822640	CAP-STAINLESS	4
825010	STIFFENER, WATER PAN	4
825040	ROLLER HANGER BRACKET 4C	4
825050	ROLLER HANGER BRACKET 4C	4
825060	ROLLER HANGER BRACKET 4C	2
825140	BRACKET, MOTOR MOUNT	1
825150	BRACKET, MOTOR MOUNT #3 DECK	1
822151	CAM FORM ROLL	6
2525070	CAM WATER FOUNTAIN	2
825200	WATER FOUNTAIN PAN ASSY. #2	2
050021	COUPLER 1" SLIP X 1" THREAD	4
1524080	BUSHING	4
825400	WATER PAN ASSEMBLY #1 & #4	2
825650	HANGER BRACKET	2
825660	HANGER BRACKET	2
825670	HANGER BRACKET	4
3514020	SCREW, SPRING ADJUSTMENT	4
3514140	SCREW, SPRING ADJUSTMENT	4
2822320	STOP, BRUSH ROLL	4
001001	ER-16	14
001001	ER-16	24
001018	3/4 ID X 1.8504 OD BEARING	8
020009	1/2 X .080 X 1 5/8 LONG TENSION SPRING	4
021022	COMPRESSION SPRING 1/2 X 3"	4
011002	OILITE BUSHING 3/4 X 1 X 1 1/2	8
020009	1/2 X .080 X 1 5/8 LONG TENSION SPRING	4
021008	COMPRESSION SPRING 3/8 OD X 1 1/4	4
035043	3/8 X 16 UNC X 3" LONG SWING BOLT	4
050006	VINYL TUBING 5/8 I.D. (FEET)	96

825001 4 COLOR BRUSH DAMPENING SYSTEM (CONT. FROM PREVIOUS PAGE)

PART NUMBER	DESCRIPTION	QUANTITY
050007	PVC PIPE 1" ID	75
050011	¾ HOSE CLAMP	16
050012	1 9/16 TO 1 ¾ CLAMP	8
050013	T-FITTING 1 X 1 X ½ SCREW	8
050015	MALE BARB FITTING ½ PVC	8
050132	NIPPLE	4
051068	BALL VALVE ½ NPT – PVC	4
050020	O-RING	8
050027	1" SCRD PIPE X 1" HOSE BARV PVC	4
050028	1" VINYL HOSE	2
050063	1 ¾" HOSE CLAMP 5 X 445	4
050072	ELBOW ½ X 5/8 BARB	2
050131	CLOSE NIP 3/8 NPT STAINLESS STEEL	4
060022	3/8 P X ¾ W X 27 LONG BELT	2
060024	3/8 P X ¾ W X 21 LONG BELT	2
050135	PIPE NUT 3/8 NPT STAINLESS STEEL	12
050133	REDUCER	4

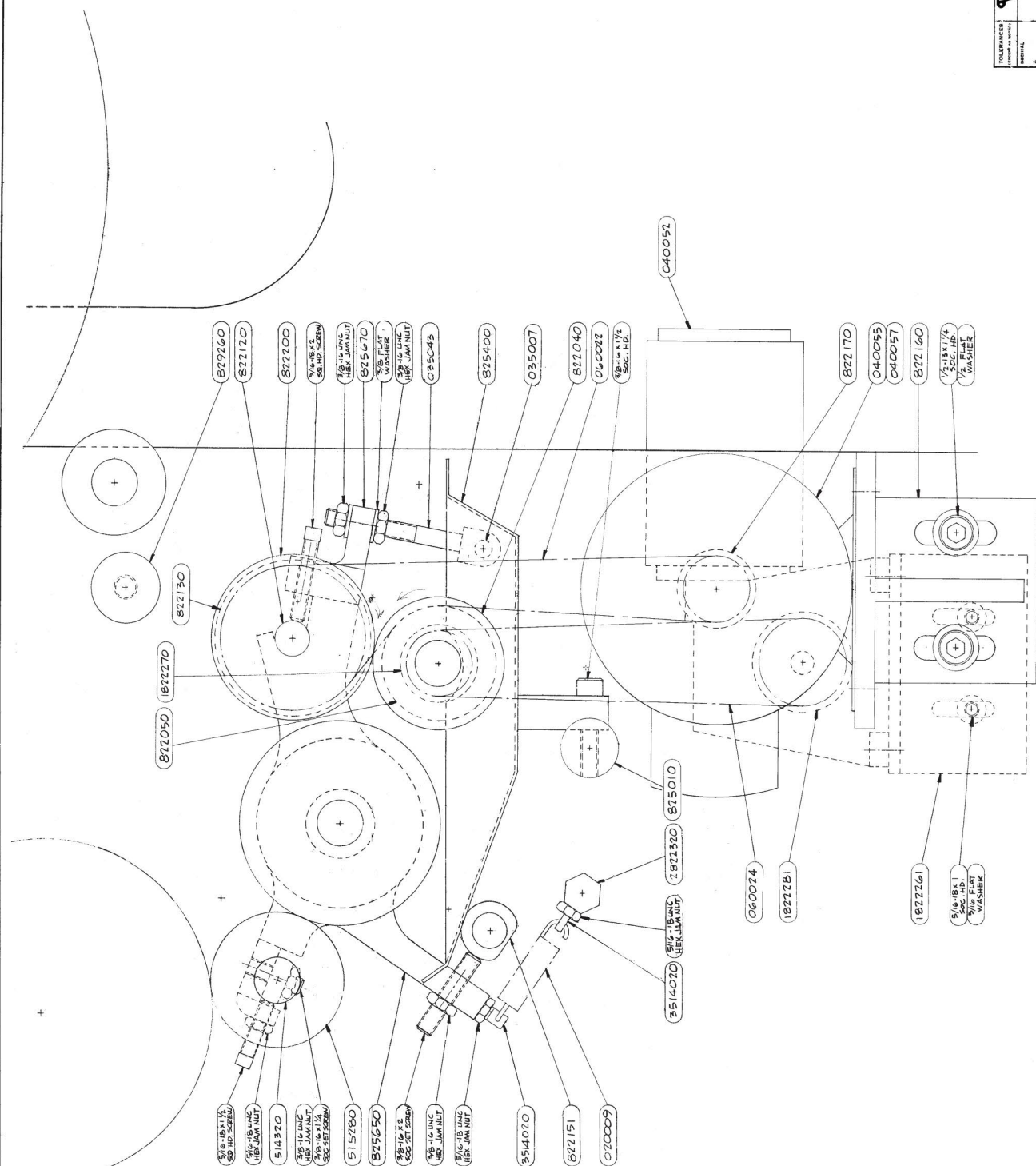


4.C UPPER DECK

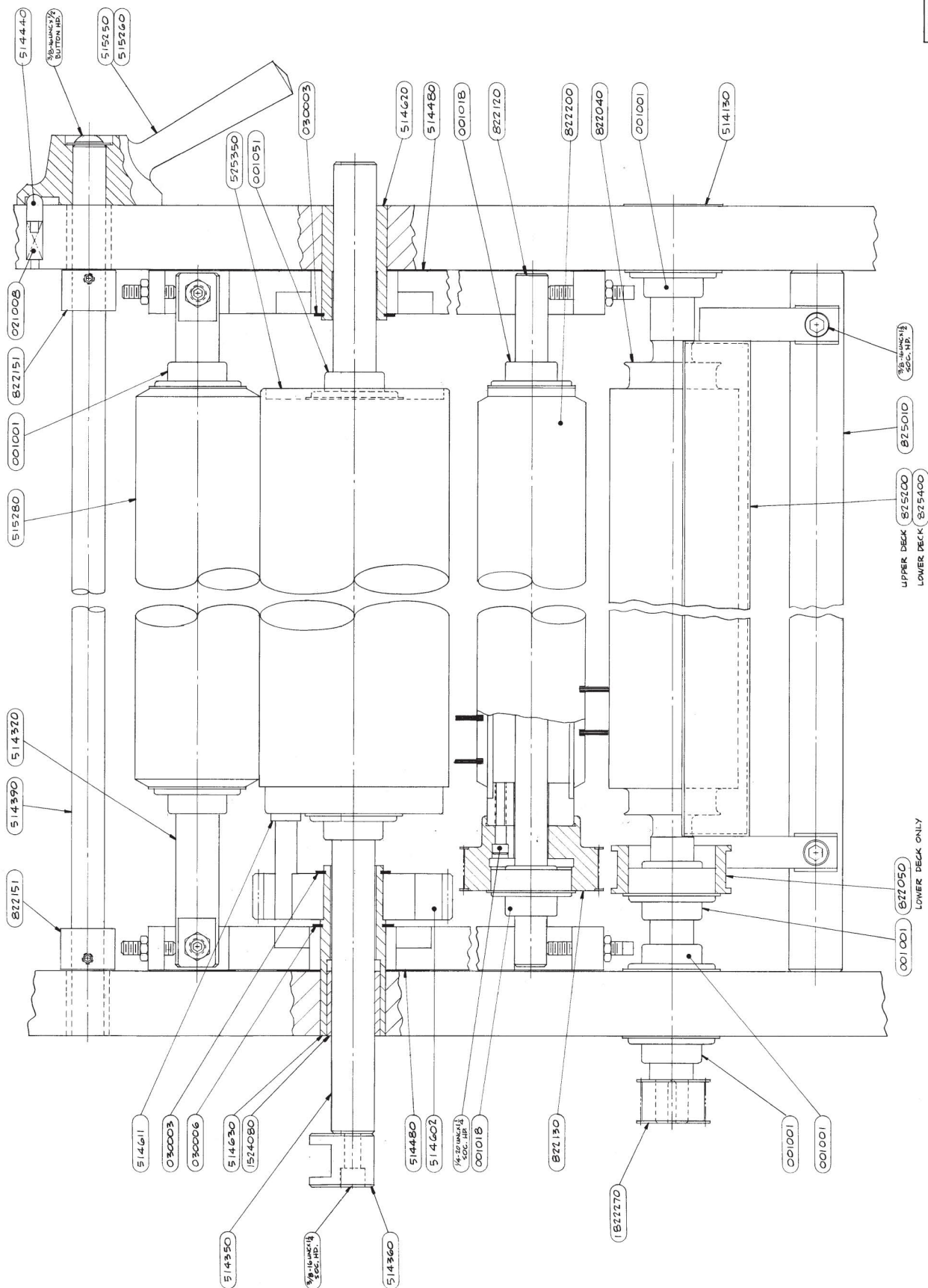


4C. LOWER DECK

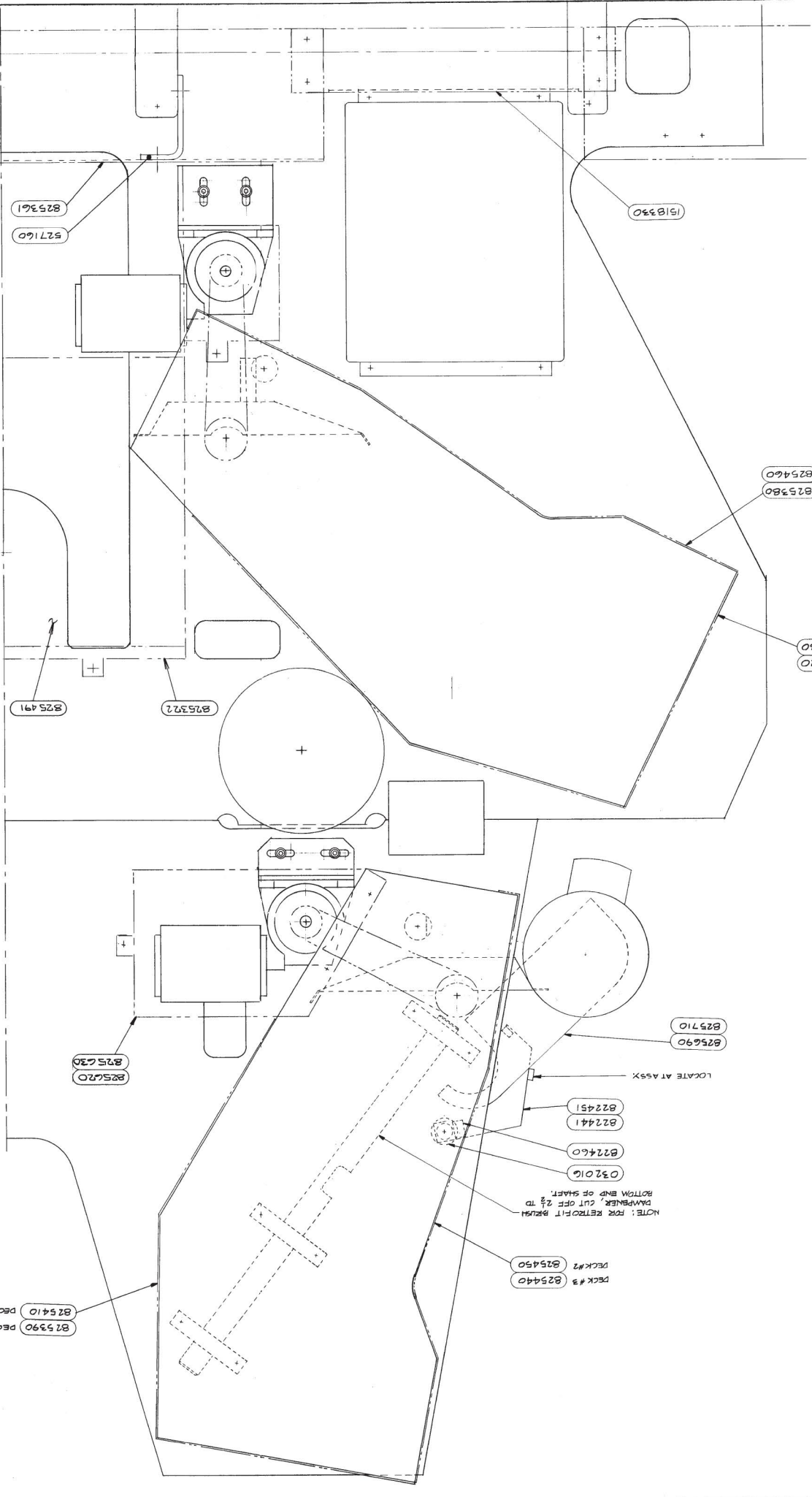
4 COLOR WEB LEADER
BRUSH DAMP. DRIVE
22 3/4







TOL	WEB PRESS LLC	701 EAST 13TH, FACILITY, WY 82003
	1/2	F/C
	W.L. 4C BRUSH DAMP.	
	7-B-92	ENT 4 SH 4 825001



825001C1
OPTION: 4COLOR BRUSH DC DRIVE

PART NUMBER	DESCRIPTION	QUANTITY
1822261	BRACKET, MOUNTING	2
1822270	PULLEY FOUNTAIN DRIVE	4
1822281	PULLEY	4
1822320	MOTOR MOUNTING BRACKET	2
040052	GEAR MOTOR, BALDOR GP3005	4
040055	¼ HP BRUSH MOTOR	2
040057	¼ HP BRUSH MOTOR	2
060024	3/8 P X ¼ W X 21 LONG BELT	4

**WEB LEADER
QUADRA COLOR™**



**MECHANICAL MOTION
ASSEMBLY**

826001
4 COLOR BRUSH MECHANICAL MOTION ASSEMBLY

PART NUMBER	DESCRIPTION	QUANTITY
516211	GEAR, MECHANICAL MOTION	4
516221	PIN GEAR MECHANICAL MOTION	4
516331	SPACER, MEHCANICAL MOTION LINK	4
516340	WASHER, INK PUSH ROD	4
516710	PUSH ROD, DOUBLE STROKE LH	2
516720	PUSH ROD, DOUBLE STROKE RH	2
011001	BUSHING 3/8 X 1/2 X 3/8	4
516760	PLATE SPACER, MECHANICAL MOTION	10
516771	PLATE SPACER, MECHANICAL MOTION	8
516810	PINION, HANDWHEEL RH	4
516840	PINION, IDLER RH	4
001002	1 1/8 ID X 2.4409 ER-18	8
003002	1.5000 ID X 2.5625 OD	4
009002	7/16 - 20 X 1" OD	4
009003	3/8-24 X 3/4 OD CAM FOLLOW	4
050032	MALE CONNECTOR 1/8 X 1/8 NPT	8
050052	MALE ELBOW 1/8NPT X 1/8 TUBE	4

826001B1
OPTION: DC BRUSH MECHANICAL MOTION ASSEMBLY

PART NUMBER	DESCRIPTION	QUANTITY
516760	PLATE SPACER, MECHANICAL MOTION	2
526141	MECHANICAL MOTION PLATE	2
516130	BEARING BLOCK	6
823010	SHAFT MECHANICAL MOTION	2
516150	OSCILLATOR SWING ARM	2
516160	FOUNTAIN DRIVE ARM	2
516312	YOKE MECHANICAL MOTION	2
516871	LINK, MECHANICAL MOTION	2
001002	1 1/8 ID X 2.4409 ER-18	20
1516570	ASSEMBLY, SPACER/BEARING	2
1516580	ASSEMBLY, SPACER/BEARING	2
009003	3/8 24 X 3/4 OD CAM FOLLOW	6
526411	MECHANICAL MOTION PLATE	2
516130	BEARING BLOCK	6
516150	OSCILLATOR SWING ARM	6
516160	FOUNTAIN DRIVE ARM	2
516312	YOKE MECHANICAL MOTION	2
516871	LINK, MECHANICAL MOTION DRIVEN	2
823010	SHAFT MECHANICAL MOTION	2
1516570	ASSEMBLY SPACER BEARING	2
1516580	ASSEMBLY SPACER BEARING	2
009003	3/8 - 24 X 3/4 OD CAM FOLLOW	6
516890	GUIDE BLADE	8

WEB LEADER QUADRA COLOR™



4-COLOR LOWER COMPENSATOR

815000 FOUR COLOR LOWER COMPENSATOR

PART NUMBER	DESCRIPTION	QUANTITY
511490	ROLLER CORE	2
814020	BARREL NUT, COMP. ADJUST	1
814030	BARREL NUT, COMP. RISER	1
814050	HANDLE, COMP ADJUST	1
814110	ARM, COMP. G.S.	1
814140	SHAFT IDLER	1
815010	ARM, COMPENSATOR	1
815020	ROD, COMP. ADJUST 9"	1
815030	SHAFT, PIVOT COMP	1
001054	ER-16X BEARING	4
032003	1 X 1 5/8" SET COLLAR	1
032007	5/8 X 1 1/8 SET COLLAR	1

**WEB LEADER
QUADRA COLOR™**



INK TRAIN GUARDS

527000A
INK TRAIN GUARDS

PART NUMBER	DESCRIPTION	QUANTITY
527111	GUARD, 4-COLOR FACE	2
527200	BRACKET, MOUNTING	2
2527340	BRACKET	2
2527350	PIN, GUARD, LATCH	2
021017	SPRING .360 X 1 1/8 X .026 WIRE	2

527000D
INK TRAIN GUARDS WL QUAD

PART NUMBER	DESCRIPTION	QUANTITY
527490	MOUNT, TOP GUARD LEFT	2
527500	MOUNT, TOP GUARD RIGHT	2
527510	GUARD, TOP OUTSIDE	2
527520	GUARD, TOP CENTER	1
527540	GUARD, LIP	2
527530	GUARD, "V"	2

DATE	SYM	REVISION RECORD	DR.	CK.

527500 MOUNTING BRACKET

GUARD, TOP OUTSIDE 527510

527490 MOUNTING BRACKET

527510 GUARD, TOP OUTSIDE

527500 MOUNTING BRACKET

527190 GUARD, "V" SPACER

035014 MOUNTING BRACKET

527170 GUARD, LOWER INK TRAIN MOUNTING BRACKET

4527130 MOUNTING BRACKET

527170 MOUNTING BRACKET

SPACER

527190

035014

SHOULDER BOLT, 3/8 X 3/8

GUARD, LOWER D.S.

527550 LATCH

SPACER 527190

035014

SHOULDER BOLT, 3/8 X 3/8

527190 SPACER

035014

SHOULDER BOLT, 3/8 X 3/8

4527130 GUARD, LOWER INK TRAIN

TOLERANCES
(EXCEPT AS NOTED)

FEEL	MAX	.01
.XX	±	.005
.XXX	±	

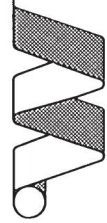
FRACTIONAL

± 1/32

ANGULAR

± 1 Deg

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DRAWN BY W.E.N.

APPROVED BY XXXXXXXXXXXX

WEB PRESS LLC
701 EAST D STREET, TACOMA, WA

TITLE

INK TRAIN GUARDS

DWG NO.

527000D

SCALE

XXXXX

DATE

7-20-01

SIZE

B

REV

- A